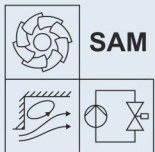


Interactive Optimization for the Energy Efficient Operation of Fresh Water Distribution Systems

10th INTERNATIONAL CIRCULAR ECONOMY CONFERENCE



LEHRSTUHL FÜR STRÖMUNGSMECHANIK UND STRÖMUNGSMASCHINEN

PROF. DR.-ING. M. BÖHLE

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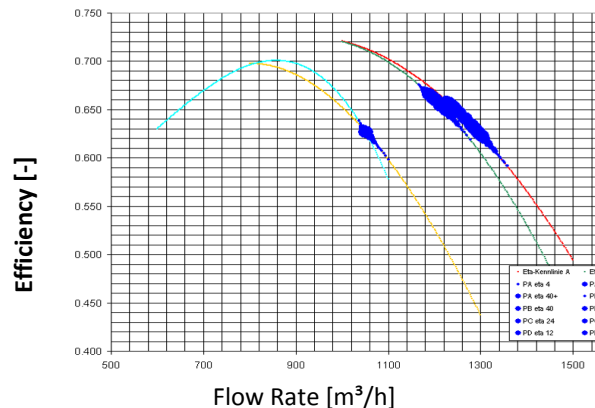
- Motivation
- Presentation of two research projects at SAM
 1. H2Opt - Interactive decision support for operation and energy management of water systems based on multi-objective optimization methods
 2. IoT.H2O - IoT for Supervision and Control of Water Systems

Motivation

- Today, very efficient pumps are available on the market
- Pumps are very often not operated efficiently. Grundfoss:
 - 10% of worldwide electricity consumption is used for driving pumps
 - 2/3 of all pumps are not operated efficiently
 - Savings up to 60% are possible
- To ensure that pumps are operated efficiently
 - Monitoring tools have to be established
 - Operating data has to be visualized
 - Models for simulating pump operation in real systems have to be developed

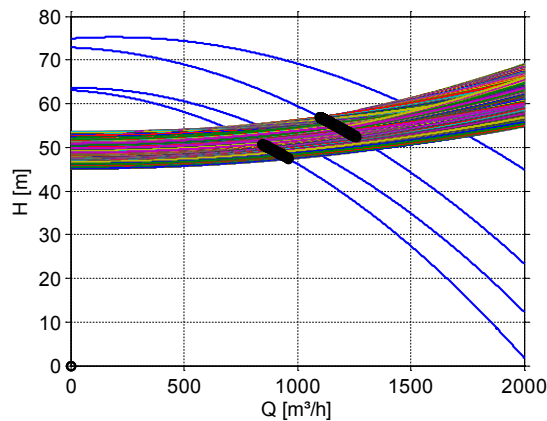


Volute casing damaged by
cavitation

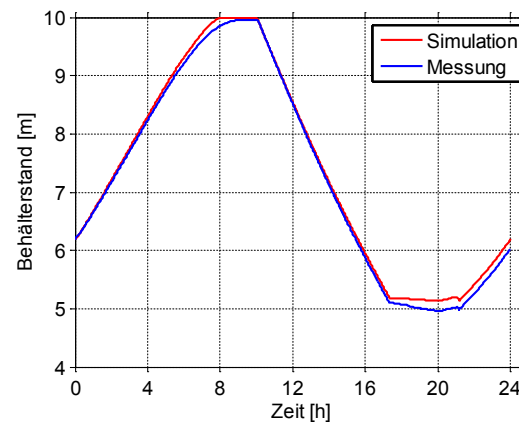


H2Opt: Hydraulic models for pump operation – Digital Twin

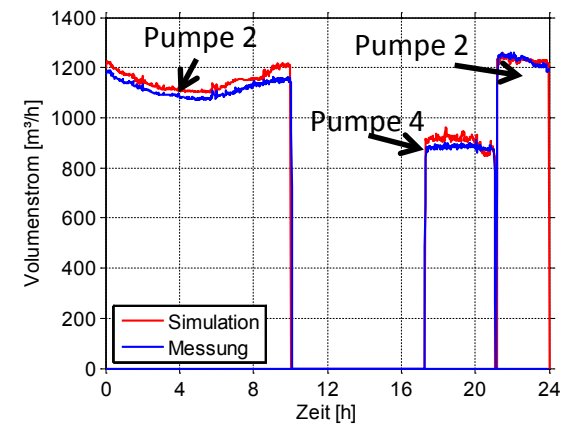
System curves and
operating points



Tank level

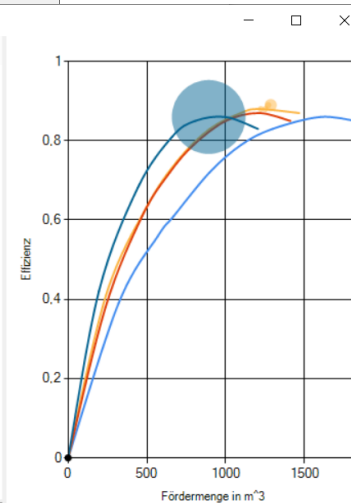
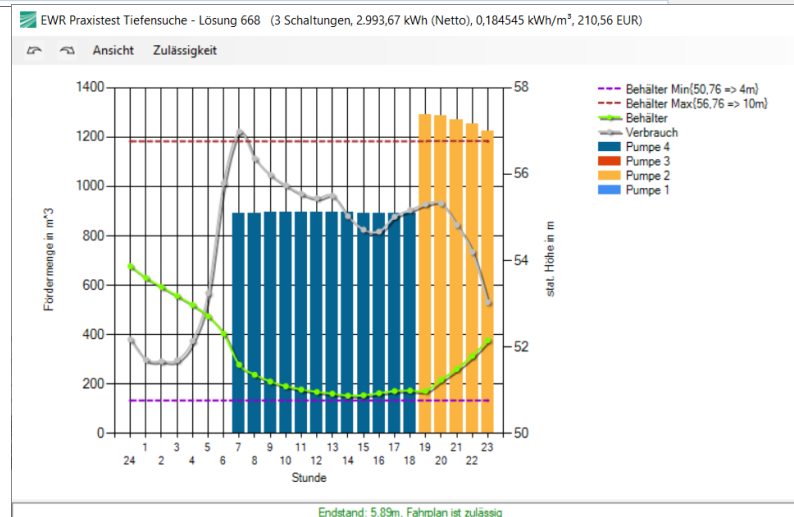
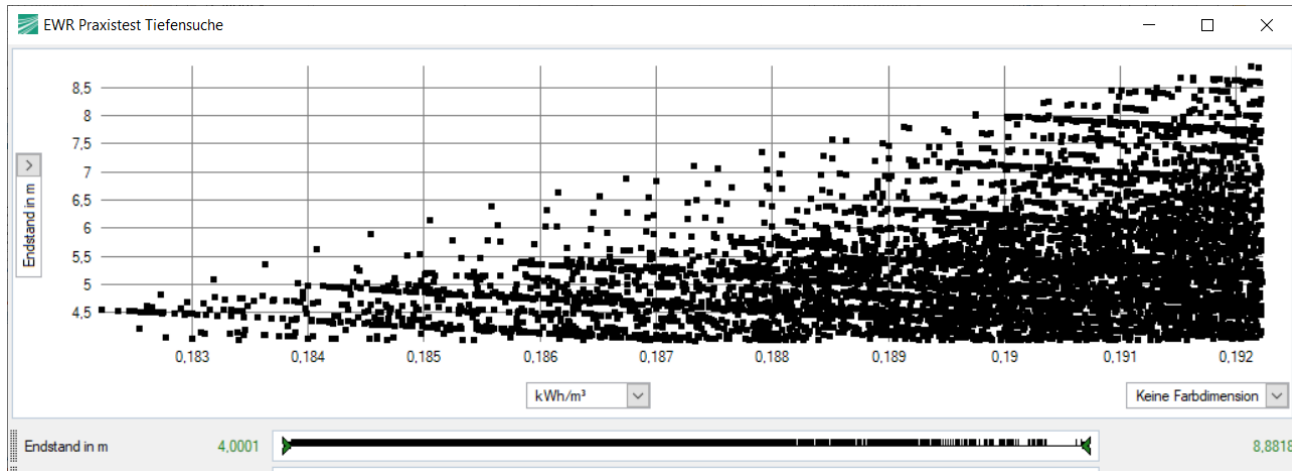


Flow rate of pumps



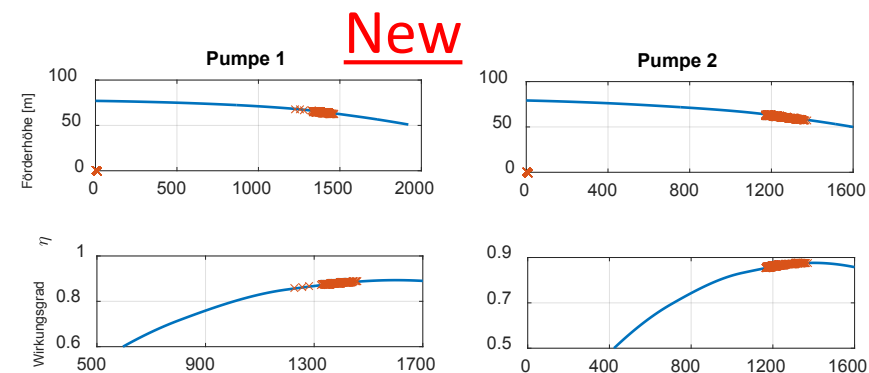
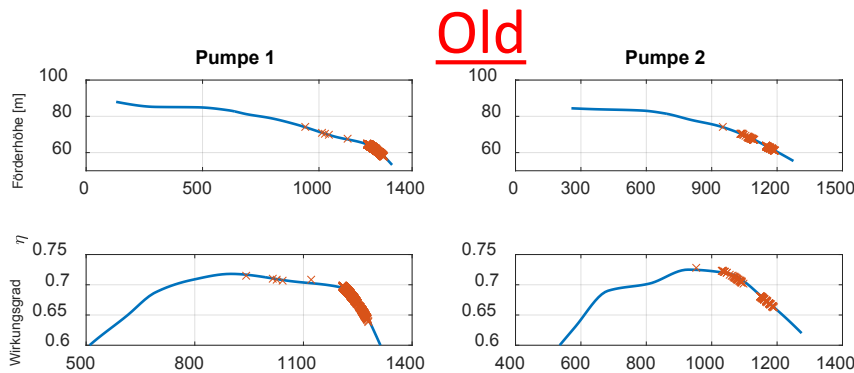
- Very good agreement between simulation and experiment
- Max. deviation $Q_{\text{pump}} \sim 4\%$, Tank level $< 1\%$

H2Opt: Optimization of pump scheduling



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Selection of new pumps for a water utility in Worms, Germany



- Efficiency degradation due to wear
- Pumps are operated at off-design conditions

- High efficiency
- Operating points close to BEP

➔ Energy savings of approx. 370.000 kWh/Year

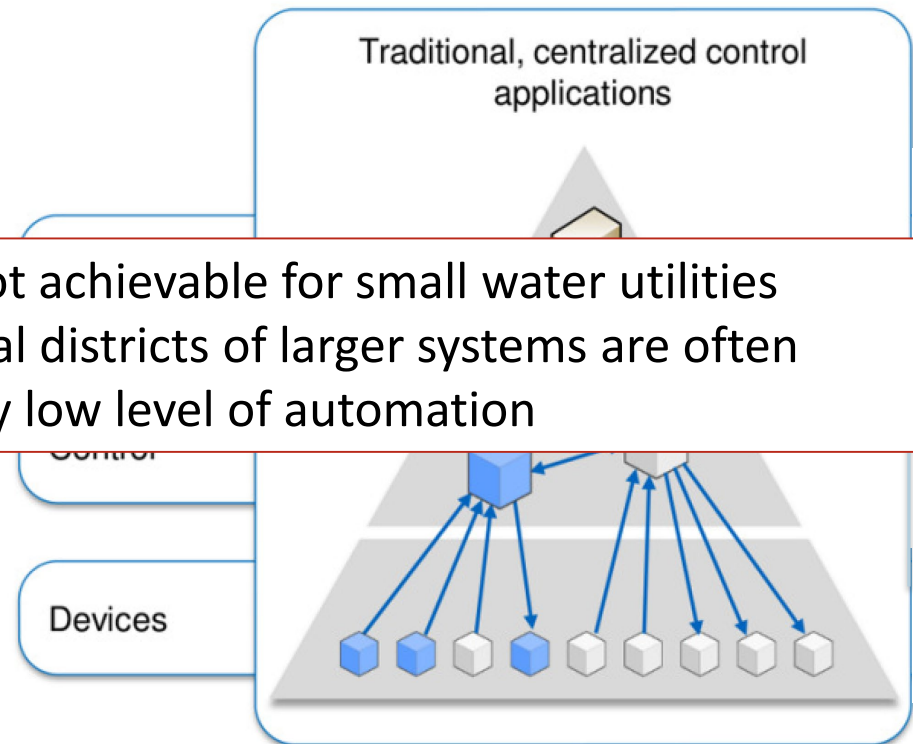
Selection of well pumps for a water utility in Kaiserslautern, Germany

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
2		Neu			Neu			Neu			Neu			Neu		
3		Brunnen G			Brunnen S 1			Brunnen S 2			Brunnen H			Brunnen S 4		
4	Förderhöhe, m	11,00			65,00			57,00			10,00			75,00		
5	Fördermenge, l/s	24,00			24,00			40,00			22,00			15,00		
6	Fördermenge, m³/h	86,40			86,40			144,00			79,20			54,00		
7	Fördermenge jährlich, m³/a	100.000,00			500.000,00			700.000,00			100.000,00			300.000,00		
8	Laufzeit jährlich, h/a	1.157,41			5.787,04			4.861,11			1.262,63			5.555,56		
9																
10	Bieter	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
11	Motorleistung, kW	5,50	5,50	7,50	37,00	45,00	26,00	37,00	45,00	37,00	4,00	5,50	7,50	22,00	26,00	26,00
12	Kabelquerschnitt	4 x 4²	4 x 2,5²	4 x 6²	4 x 16²	4 x 10²	4 x 10²	4 x 16²	4 x 10²	2 x 2 x 10²	4 x 4²	4 x 2,5²	4 x 4²	4 x 16²	4 x 16²	4 x 25²
13	Gesamtwirkungsgrad															
14	aufgenommene Leistun, kW															16,04
15	spez. Energiebedarf, kWh/m³															0,297
16	Energiebedarf jährlich, kWh/a															89.106
17	Energiekosten, EUR/kWh															0,30 €
18	Energiekosten jährlich, EUR/a															0 € 26.731,67 €
19	Beobachtungszeitraum, a															10
20	Energiekosten für Beobachtungszeitraum, EUR															10 € 267.316,67 €
21	Montagekosten															1 € 1.500,00 €
22	Kosten E-Technik															0 € 15.000,00 €
23	Preis Pumpe															1 € 7.561,27 €
24	Gesamtpreis															10 € 291.377,94 €
25	Laufzeit/Anmerkung															
30																
31		Bestand			Bestand			Bestand			Bestand			Bestand		
32		Brunnen G			Brunnen S 1			Brunnen S 2			Brunnen H			Brunnen S 4		
33	spez. Energiebedarf, kWh/m³	0,153			0,287			0,328			0,179			0,57		
34	Energiebedarf jährlich	15.300,00			143.500,00			229.600,00			17.900,00			171.000,00		
35	Energiekosten, EUR/kWh	0,30 €			0,30 €			0,30 €			0,30 €			0,30 €		
36	Energiekosten jährlich, EUR/a	4.590,00 €			43.050,00 €			68.880,00 €			5.370,00 €			51.300,00 €		
37	Beobachtungszeitraum, a	10			10			10			10			10		
38	Energiekosten für Beobachtungszeitraum, EUR	45.900,00 €			430.500,00 €			688.800,00 €			53.700,00 €			513.000,00 €		
39	Einsparung Energiekosten	67,19%			12,97%			33,18%			74,61%			47,89%		
40	Gewinn über 10 Jahre (Energiekosten für Beobachtungszeitraum (Bestand) - Gesamtpreis (neu))	9.586,90 €			30.224,65 €			199.765,00 €			18.876,37 €			221.622,06 €		
41	Empfehlung	Pumpe erneuern			Pumpe erneuern			Pumpe erneuern			Pumpe erneuern			Pumpe erneuern		

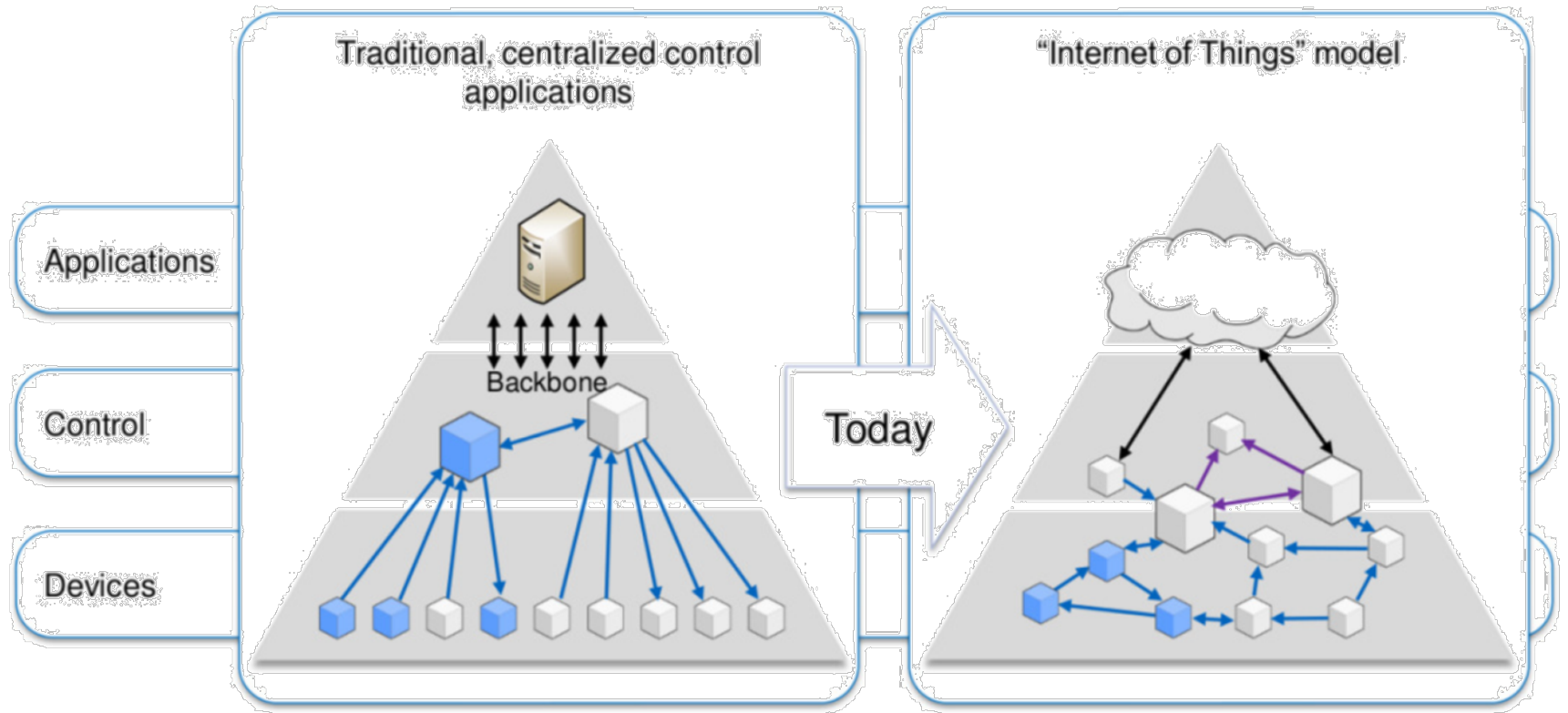
- Energy savings up to 75% are possible!
- Continuous monitoring of operating data is necessary

IoT.H2O – Supervision and Control of water systems

- How to get the data?
- SCADA (Supervisory Control and Data Acquisition) systems are used for data acquisition, process control and visualization of water systems
- SCADA systems are very often not achievable for small water utilities
- Small water systems or peripheral districts of larger systems are often operated manually or with a very low level of automation
- number of measuring devices are limited
- significant parts of the network remain “invisible”
- long term observation and big data analysis not possible



IoT.H2O – SCADA vs. Internet of Things model



IoT: decentralized interconnected field devices : additional sensors can „easily“ be added

[Picture from EU Research project rtSOA] rtSOA - A Data Driven, Real Time Service Oriented Architecture for Industrial Manufacturing. Cited from: Vermesan, Ovidiu; Friess, Peter: Internet of Things Strategic Research and Innovation Agenda. In: Internet of Things – From Research and Innovation to Market Deployment. River Publishers Series in Communication.

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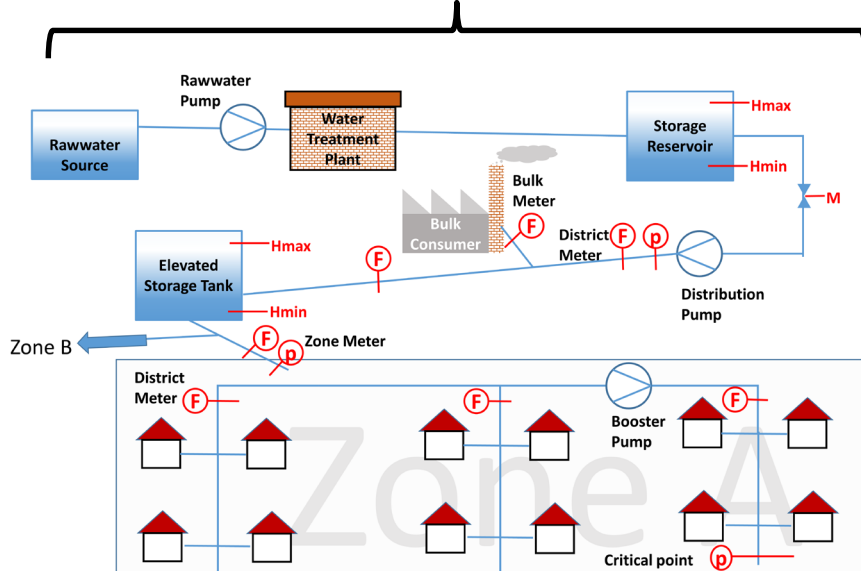
Objectives – IoT for supervision and control of water systems

- Explore the potential of the Internet of Things (IoT) model for monitoring and operating small water utilities
- low-cost hard- and software
- manufacturer independent computer platforms
- sensors and actuators with digital interfaces
- free or open-source visualization technologies
- digital hydraulic water system modelling
- digital twin technology for prototyping and testing and as an operational support tool

➔ Cheap but powerful control and supervision system for water utilities

IoT.H2O water system

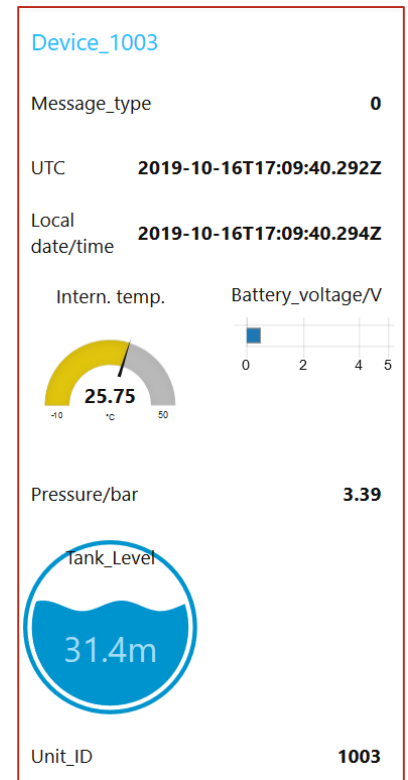
Field layer (Devices / Gateways)



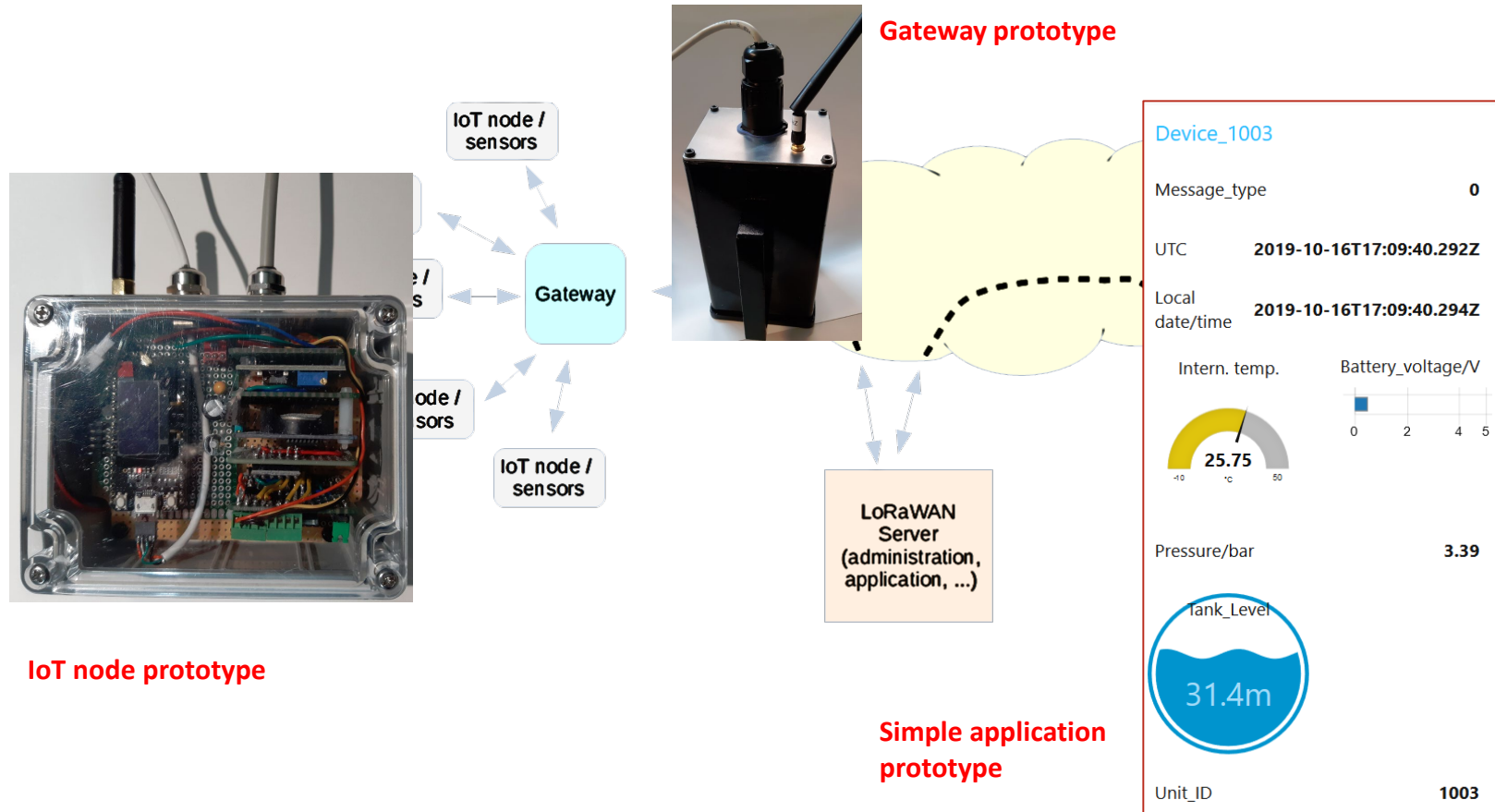
Network layer



Application layer



IoT.H2O approach based on LoRaWAN



Consortium – H2Opt

- Technical University of Kaiserslautern (Germany),
Institute for Fluid Mechanics and Fluid Machinery (SAM)
- Fraunhofer-Institut für Techno- und Wirtschaftsmathematik,
Kaiserslautern
- EWR Netz GmbH, Worms
- Obermeyer Planen + Beraten GmbH, Standort Kaiserslautern
- SWK Stadtwerke Kaiserslautern Versorgungs-AG



Consortium – IoT.H2O

- Technical University of Kaiserslautern (Germany),
Institute for Fluid Mechanics and Fluid Machinery (SAM)
- Dr. Krätzig Ingenieurgesellschaft mbH (KI), Aachen, Germany
- Federal University of Minas Gerais, Brazil (CPH), Centro de Pesquisas
Hidráulicas e Recursos Hídricos
- Liege University, Research group Hydraulics in Environmental and Civil
Engineering (HECE), Belgium
- Institut national des sciences appliquées de Rouen, LITIS LAB, MIND
Group, France



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